

AltRider Crash Bars for the Suzuki V-Strom DL 1000 INSTALLATION INSTRUCTIONS

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Venture On,
Jeremy LeBreton



DL 1000 V-Strom Crash Bars

Package Contents:
- left and right Crash Bars
- hardware kit
- instructions

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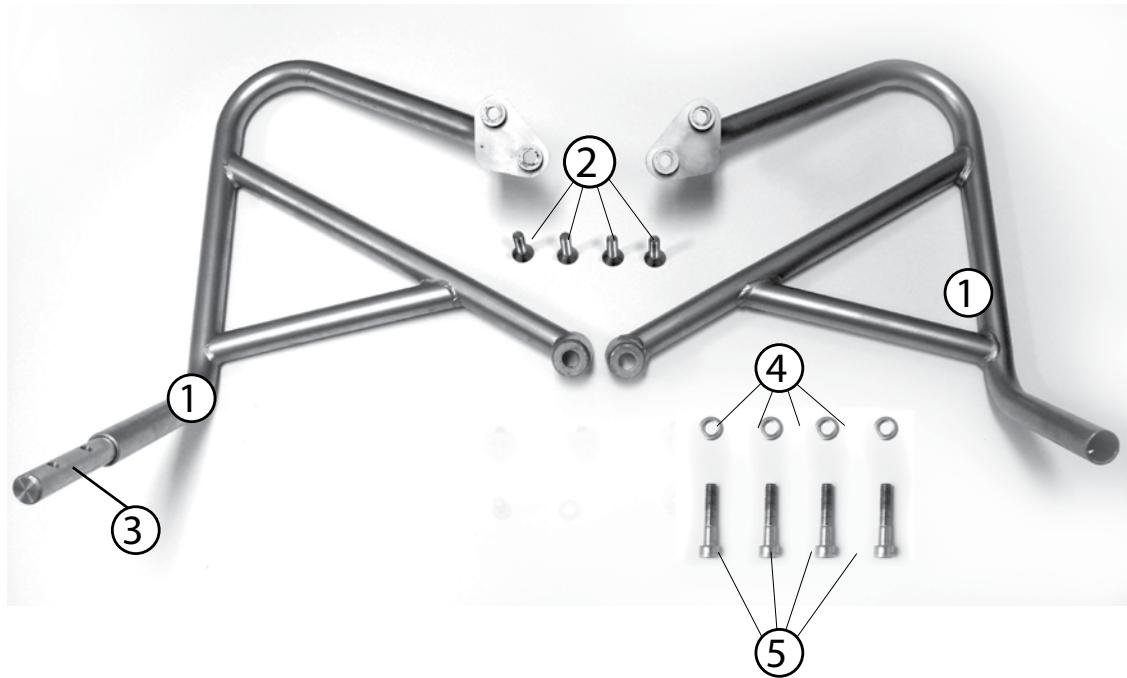
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Rev 2
MADE IN THE USA





Kit:

- ① Crash Bars (L) and (R)
- ② (4) M6 x 20 flathead fasteners **(two fasteners are pre-installed in connector)*
- ③ (1) connector (pre installed)
- ④ (4) M8 washers
- ⑤ (4) M8 x 40 stainless socket head cap screws



Recommended tools:

- ① 1/2" ratchet
- ② 17mm socket
- ③ 1/4" driver
- ④ 1/4" ratchet
- ⑤ additional 17mm socket with extension
- ⑥ 4 and 6mm allen
- ⑦ Torque wrench
- ⑧ (1) .5ml thread locker





- ① (a) Using a 4mm allen, remove the fastener on both sides of the bike. (b) After the fastener is removed it's held on only by rubber grommets, remove the plastic covers.



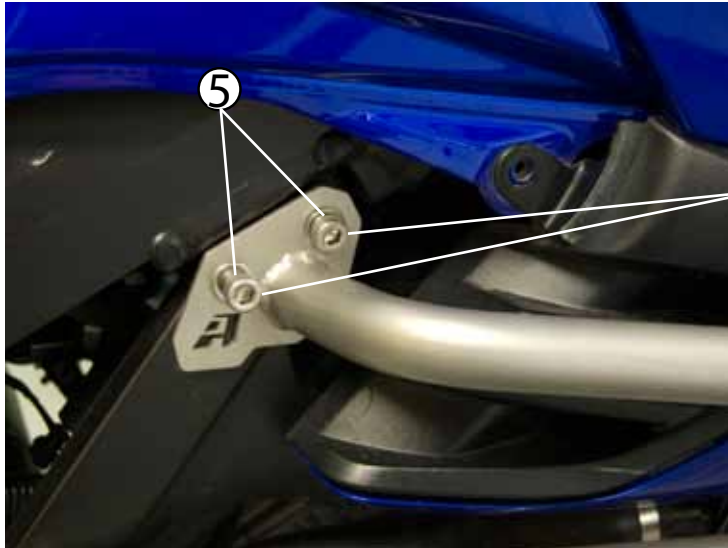
- ② Using a 6mm allen, remove the two top casting bolts on the right side where indicated.



- ③ Now set a 17mm socket in place on the motor mount nut. You will turn this side while holding the right side.

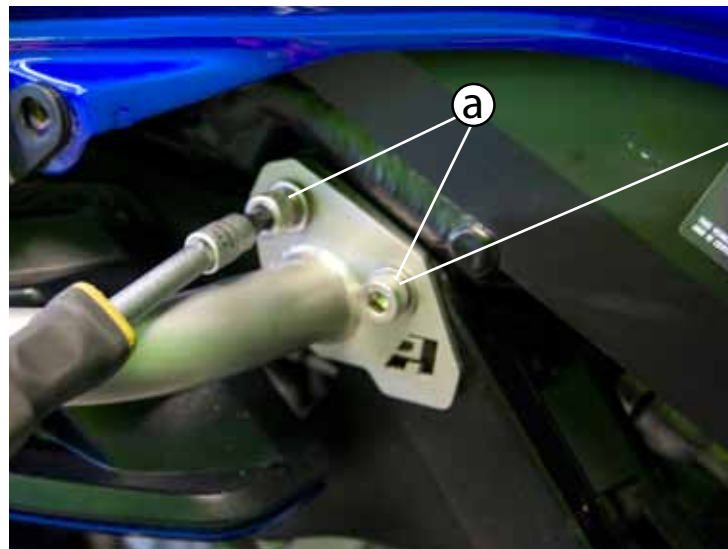


- ④ Remove the through-bolt as indicated above.



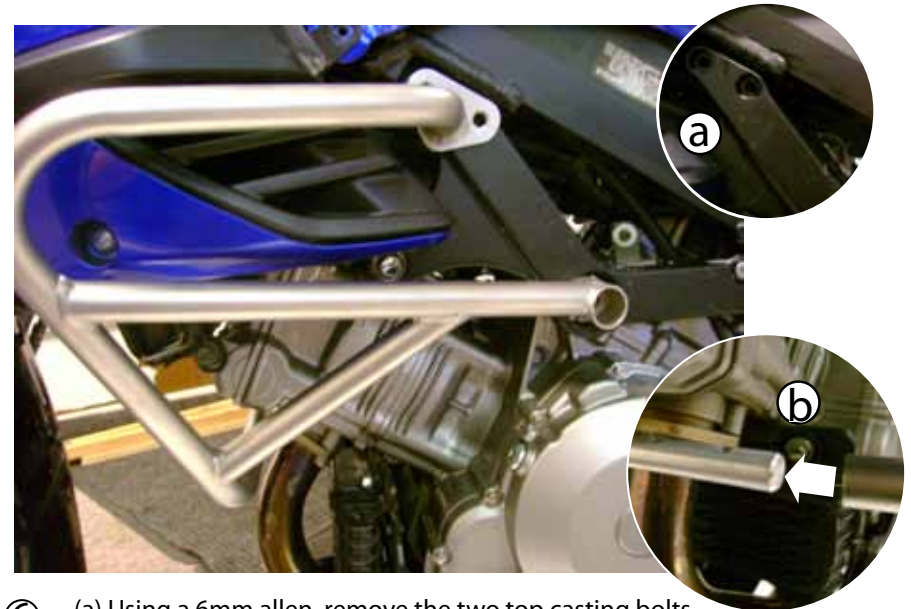
Use thread locker on fasteners! One drop of locker on the last couple of threads.

- ⑤ Put on the right side crash bar. Using a 6mm allen, insert the two M8 socket head cap screws (with M8 washers) into the top mount flange, and slide the through-bolt back in place. Torque the M8s to 14 Nm.



Use thread locker on fasteners! One drop of locker on the last couple of threads.

- ⑦ (a) Using a 6mm allen, insert the two M8 socket head cap screws (with M8 washers) into the top mount flange. Torque the M8s to 14 Nm (b) Replace the through-bolt nut and tighten until the locking nut engages the bolt.



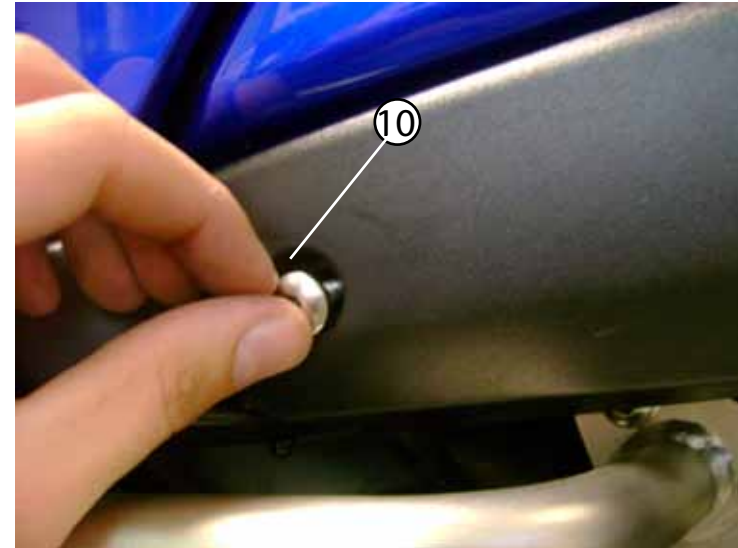
- ⑥ (a) Using a 6mm allen, remove the two top casting bolts. (b) Put the left side crash bar on, be sure that the front tube slides over the connector as you put it in place.



- ⑧ Using a 4mm allen, insert the flat head M6s into the four holes on the front underside of the assembly.



⑨ Torque the through-bolt nut down to 75 Nm.



⑩ Put the plastic cover pieces back on both sides and reinsert the OEM fasteners. Do not over-tighten!



After 100 miles of riding with your new equipment installed, check all bolts to ensure they are still tightened properly.

CONGRATULATIONS!

You've completed your installation. If at any point you have questions about your installation or have any feed back for us, we'd love to hear it. A downloadable version of these instructions can be found at our web site. www.AltRider.com

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